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D412-702-071
Job Sheet 192472



Part No: D412-702-071

Job Qty: 2 pcs

Part Name: Comfort Crew Shoulder Harness



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/26/19

Job Tracking No:

Due Date: 4/2/19

Created By: Jennifer Renwick

Type: Stock

Description: SIOP

Note: IIN-D412-702-3 REV C IPP Rev:A 11.03.01 new issue DD verf:EC IPP Rev:B 12.09.05 per DSI9612 DD
verf:JFS IPP Rev:C 17.09.19 IIN412-702-3 Rev.C DD Verify DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Lead Time	Sign-off
110	Packaging 1 - Pick Kit	2 pcs	4/2/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
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							Packaging 1 - 19		
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							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		
							Packaging 1 - 32		
							Packaging 1 - 33		
							Packaging 1 - 34		
							Packaging 1 - 35		
							Packaging 1 - 36		
120	QC 4	2 pcs	4/2/19		0.00	0.00	QC 4 - 28		
							QC 4 - 58		
							QC 4 - 69		
							QC 4 - 9		
							QC 4 - 46		



Container No: S166410



Part: D412-702-071

Job No: 192472

Serial No/Batch: S166410

Revision: C

Inspector:

Exp Date:

Instructions: TC STC SH04--7 Issue 3, FAA STC SR01997N

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DA
2
9-89

Fgo29

DAS
69
9-89

130	Packaging 3-1 - Stock - B4B	2 pcs	4/2/19	0.00 0.00	Packaging 3 - 1 - B4B	DAS 69
					Packaging 3 - 2 - B4B	9-80
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
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					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	DAS 21
					Packaging 3 - 36 - B4B	21
135	DC - 1 - B4B	2 pcs	4/2/19	0.00 0.00	DC - 1 - B4B	2-88 MAR 26 2019
					DC - 2 - B4B	
140	QC 21 - FG	2 pcs	4/2/19	0.00 0.00	QC 21 - FG - 21	DAS 21 MAR 26 2019
					QC 21 - FG - 70	21
					QC 21 - SA - 53	9-88
Part Op 110 - (Pick Kit) Descriptions: 120 - (QC4- 100% Inspect kits for completeness) 130 - Identify and pack for shipping as per PPP D412-702-071 Location:FG029 135 - (Document Control) Photocopy bluefile & type labels per PPPD412-702-071 CHG003 140 - (QC21- Final Inspection - Work Order Release)						

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-10A	Bolt	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	5157517
AN3-4A	Bolt	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	5149178
AN4-6A	Bolt	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	5113806
D4305-041	Shoulder Harness Assembly	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5165358
MS21042L3	Nut	12 Ea (6 ea)	110-Packaging 1 - Pick Kit	5157462
MS21042L4	Nut	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	5161468
NAS1149D0332J	Washer	20 Ea (10 ea)	110-Packaging 1 - Pick Kit	5144850
NAS1149D0363J	Washer	12 Ea (6 ea)	110-Packaging 1 - Pick Kit	5152662
NAS1149D0432J	Washer	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	5093756
NAS1149D0463J	Washer	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	5157445
AN970-4	Washer	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	5114901

M. Unit
008879

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN3-10A	4	199	0
	AN3-4A	8	238	0
	AN4-6A	4	1,017	0
	AN970-4	8	59	0
	D4305-041	2	8	0
	MS21042L3	12	3,058	0
	MS21042L4	4	3,759	0
	NAS1149D0332J	20	2,860	0
	NAS1149D0363J	12	1,771	0
	NAS1149D0432J	8	374	0
	NAS1149D0463J	8	6,028	0
Part Specifications				
Specifications could not be found.				

Plex 3/26/19 11:16 AM Dart.Renwick.Jennifer